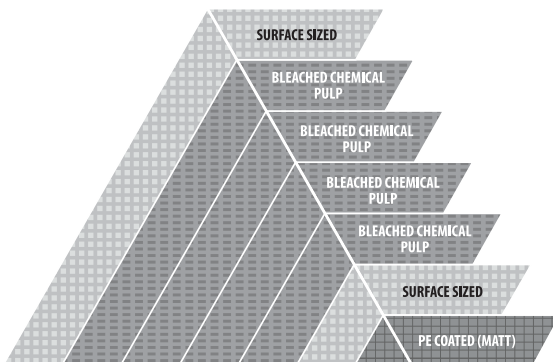


Substance g/m ²	Thickness micron	Bulk cc/gm	Bending Resistance, mN (L & W)		
			MD	CD	GM
T410	T411		T556		
180	202	1.12	60	28	41
185	208	1.12	65	30	44
195	220	1.13	75	36	52
205	232	1.13	92	41	61
215	250	1.16	100	46	68
225	260	1.16	120	60	85
235	272	1.16	131	66	93
245	283	1.16	146	73	103
255	295	1.16	161	81	114
265	312	1.18	177	89	126
315	380	1.21	243	122	172
Tol : ± 3%	± 4%		± 15%		

Properties		UOM	Value	Standard
Edge Wick, Max		Kg/m2/hr	1.0 max	As per Mill Method
Stretch	MD	%	2.5 min	T 494
	CD		5.5 min	
ISO Brightness (L & W Elrepho)	Top	%	83 ± 2	ISO 2470
Bendtsen Smoothness(Avg)	Top	ml/min	130-170	T 479
	Back		100-130	
Scott Ply Bond		j/m ²	>150	T 569
Cobb ₆₀	Top	g/m ²	25 ± 5	T 441
Moisture Content		%	5.5-6.5	T 412
Poly Substance	Back	GSM	15+1	
Shade			Natural	As per Standard

Note:
1. Test Conditions -Temperature 23±1°C & Relative Humidity 50±2%. (Tappi 402)
2. All properties are measured as per the relevant Tappi / ISO standard and as per CPP Ialkua measurements.
3. Tolerance are based upon 95% confidence limits of single mill measurement of conditioned random samples.



Certification and compliances	
Manufacturing, Environment and Safety	ISO 9001, ISO 14001 & OHSAS 18001
Regulatory	REACH, FDA
Food Contact	US FDA 21 CFR 176.170

Being an innovative organization, Century Pulp & Paper is continually working in response to customer requirements. The specification mentioned are therefore subject to change. To learn more about our upgarded specification sheet contact: cppdel@birlacentury.com