

S. No.	Properties		UOM	PRODUCT QUALITY: FACIAL TISSUE				
				2 Ply	2 Ply	3 Ply	2 Ply	3 Ply
1	No. of Ply			2 Ply	2 Ply	3 Ply	2 Ply	3 Ply
2	Substance (1 Ply)		g/m2	12.5± 0.5	13.5± 0.5	13.5± 0.5	14.0± 0.5	14.0± 0.5
3	Thickness (1 Ply)		micron	74 ± 10	80 ± 10	75 ± 10	83 ± 10	83 ± 10
4	Bulk		cdgm	5.9 ± 0.5	5.9 ± 0.5	5.9 ± 0.5	5.9 ± 0.5	5.9 ± 0.5
5	Dry Tensile Strength	MD	gf/25mm	450 ± 50	475 ± 50	640 ± 50	500 ± 50	675 ± 50
		CD	gf/25mm	180 ± 25	195 ± 25	270 ± 25	210 ± 25	295 ± 25
6	MDT/CDT RATIO			2.5 ± 0.2	2.4 ± 0.2	2.4 ± 0.2	2.3 ± 0.2	2.3 ± 0.2
7	Stretch	MD	9k	16 ± 2	16 ± 2	16 ± 2	16 ± 2	16 ± 2
8	Wet Tensile Strength	MD	gf/50mm	75 ± 10	80 ± 10	80 ± 10	85 ± 10	90 ± 10
9	Wet/Dry Tensile		%	17 ± 2	17 ± 2	17 ± 2	17 ± 2	17 ± 2
10	ISO Brightness(Frank, PTI )		% ISO	87 ± 2	87 ± 2	87 ± 2	87 ± 2	87 ± 2
11	Shade		-	Natural				
12	Furnish		-	Virgin pulp				
13	Core (ID)		mm	76				
14	Number of joints		-	70% ZERO JOINT, 20% ONE JOINT 10% TWO JOINTS				
15	Reel Diameter		mm	1200 Max.				
An ISO 9001 : 2008, ISO 14001:2004 & OHSAS 18001:2007 Company								